

# FAST FIX BLACK

## ADHESIVES AND SEALANTS

- In black colour
- Curing time in seconds
- Ideal with the activator

### PRODUCT DESCRIPTION:

Fast fix black is a fast-acting black adhesive based on cyanoacrylate. Fast fix black is a one-component adhesive without solvent which contains for the most part ethyl and cyanoacrylate monomer.

### APPLICATIONS :

Fast fix black creates a strong bond between the most different materials, with the exception of materials containing polyethylene, polypropylene and fluorine. Bonded materials:

- ABS
- Aluminium
- Bakelite
- Bronze
- Butyl
- Chloroprene
- Chrome
- Delrin
- Glass

### INSTRUCTIONS:

The parts that need to be bonded, need to be cleaned from oil and grease. Bring the fast fix black on in a thin layer and press the parts that need to be bonded to each other. Hand strength has been achieved in a number of second, full curing after 24 hours. In order to accelerate the curing, you can use the activator.



**SPECIFICATIONS :**

<b>Base:</b>	Ethyl cyanoacrylate
<b>Colour:</b>	Black
<b>Viscosity (20 ° C):</b>	1500 mPa.s
<b>Density:</b>	1,06-1,10 g / cm <sup>3</sup>
<b>Flashpoint:</b>	85 ° C
<b>Set Rubber:</b>	10-30 seconds
<b>Full cure:</b>	24 hours
<b>Max. gap filling:</b>	0,15 mm
<b>Temperature range:</b>	-60 ° C to + 100 ° C
<b>Tensile shear strength steel (DIN 53283):</b>	18 N / mm <sup>2</sup>
<b>Shelf life at 5 ° C to 8 ° C:</b>	12 months